



M A Metal Stamping Presses

| Press No. | Name | Type | Tonnage (Tons) | Bed Size (inches) L-R x F-B | Ram & Bed Mounting | Mounting Hole Size | Stroke (inches) | Shut Height (inches) Min. – Max. | Speed (Strokes per Min.) | Equipped With Knockout | Material Capacity Auto Feed | Cushion Type | Control Type |
|-----------|----------|---------------|----------------|-----------------------------|---------------------------------------|--------------------|-----------------|----------------------------------|--------------------------|------------------------|-----------------------------|--------------|-------------------|
| 1 | Warco | Straight Side | 125 | 48 x 36 | Tee Slots (B) | 3/4"- 10 | 6 | 8 to 16 | 41 | Yes | .150 x 18.000 | None | Wintriss Die Pro |
| 2 | Aida | Straight Side | 160 | 92 x 30 | Tee Slots | Hydraulic Clamping | 7.8 | 13 3/4 to 17 5/8 | 30 to 52 | Yes | 0.90 x 10.000 | None | Wintriss SmartPac |
| 4 | Johnson | O.B.I. | 22 | Bed 19 x 11 | Bolt Holes | 1/2" – 13 | 2 | 3 to 8 | 120 | Yes | .030 x 2.000 | None | |
| 5 | Bliss | Straight Side | 135 | 64 x 36 | Bolt Holes | 3/4" - 10 | 6 | 15 1/4 to 19 1/8 | 35 | No | No | None | Wintriss Die Pro |
| 6 | Bliss | Straight Side | 75 | 39 x 28 | Bolt Holes (T-B) (Ram 11.5 x 11.5) | 5/8" - 11 | 4 | 8 1/2 to 12 | 38 | Yes | .080 x 6.000 | None | Wintriss Die Pro |
| 7 | Niagara | Straight Side | 200 | 60 x 54 | Tee Slots (B) | 3/4" – 10 | 8 | 10 1/2 to 17 1/8 | 45 to 80 | Yes | .080 x 12.000 | None | Wintriss SmartPac |
| 8 | Helm | Straight Side | 300 | 100 x 48 | Tee Slots (B) | 3/4" – 10 | 12 | 17 3/8 to 24 1/4 | 19 | No | .080 x 24.000 | None | Wintriss Die Pro |
| 10 | Aida | Straight Side | 110 | 51 x 20.5 | Tee Slots (T-B) | 5/8" x 11 | 4.3 | 8 7/8 to 12 3/8 | 10 to 95 | Yes | .080 x 12.000 | None | Wintriss SmartPac |
| 11 | Bliss | Straight Side | 110 | 32 x 18 | Bolt Holes | 1/2" – 13 | 1 | 6 to 9 | 20 to 225 | Yes | NA | None | NA |
| 12 | Heim | Straight Side | 300 | 101 x 48 | Tee Slots (T-B) | 3/4" – 10 | 12 | 13 7/8 to 24 7/8 | 19 | No | No | None | |
| 13 | Bliss | Straight Side | 150 | 84 x 42 | Tee Slots (T-B) | 3/4" – 10 | 8 | 9 3/4 to 17 1/2 | 20 to 50 | No | .090 x 18.000 | Air | Wintriss SmartPac |
| 14 | Niagara | Straight Side | 250 | 96 x 48 | Tee Slots (B) | 3/4" – 10 | 12 | 13 7/8 to 24 7/8 | 15 to 30 | Yes | No | None | |
| 15 | Bliss | Straight Side | 150 | Ram 48 x 24 Bed 48 x 36 | Tee Slots (B) | 3/4" – 10 | 2 | 10 1/2 to 14 1/2 | 100 to 300 | Yes | .0125 x 18.000 | Air | Wintriss Die Pro |
| 16 | Niagara | Straight Side | 110 | Ram 28 x 21 Bed 42 x 27 | Tee Slots (B) | 5/8" – 11 | 6 | 13 1/4 to 18 1/4 | 40 | Yes | No | None | Wintriss |
| 17 | Niagara | Straight Side | 150 | 84 x 48 | Tee Slots (B) | 5/8" – 11 | 10 | 11 1/2 to 20 1/2 | 28 | Yes | No | Air | |
| 18 | Niagara | Straight Side | 150 | 72 x 48 | Tee Slots (B) | None | 12 | 26 1/2 to 35 1/2 | 36 | Yes | No | None | |
| 19 | Niagara | Straight Side | 110 | 27 x 42 | Tee Slots (T-B) | 5/8"-11 | 6 | 9 to 11 1/2 | 40 | Yes | No | None | Link |
| 20 | Pacific | Straight Side | 375 | 48 x 42 | Tee Slots (T-B) | 5/8"-11 | 24 | Min.15" | Variable | Yes | No | Air/Oil | |
| 21 | Clearing | Straight Side | 200 | 48 x 84 | Bolt Holes Top Tee Slots Bottom | 5/8"-11 | 12 | 18 to 26 | Variable | Yes | .080 x 18.000 | Air | Wintriss |
| 22 | Verson | Straight Side | 250 | 96 x 42 | Bolt Holes Top Tee Slots Bottom | 5/8"-11 | 14 | 19 to 11 | 40 | Yes | .180 x 24.000 | None | Wintriss SmartPac |
| 24 | Blow | Straight Side | 400 | 108 x 54 | Tee Slots (T-B) | 3/4"-10 | 10 | 16 1/2 to 28 | 30 to 60 | Yes | .125 x 30.000 | None | Link |
| 25 | Niagara | Straight Side | 200 | 72 x 42 | Tee Slots (T-B) | 3/4"-10 | 12 | 14 1/2 to 30 | 30 | Yes | No | None | Link |